## Coca Cola Project

By Parker, Beau, Angus, Sebastian

## Our Challenge

-make 100,000 gallons of 85\% Phosphoric acid and get it to coke
-If we get it to them without any problems they will pay us $\$ 3.29$ per pound of phosphoric acid
-In addition we also have to get it there on time

## Need to knows:

-How much phosphorus we need
-Amount of money gained (profit)
-Total cost
-How many railcars we need to transport the product
-How many cans of coke are made
-How long it's going to take

## How much it will cost

-we took the $\$ 3.29 \mathrm{lb}$ (14.05 gallons/ 1 lb ) (1,000,000 gallons)
-multiplied all that

- Total cost will be \$46,224,500


## How much it will cost

-It takes $\$ 2.05$ to make one pound of Phosphorus

- to manufacture the product without any additional operating cost it will cost $\$ 28,802,500$


## How much we will be paid

-to find out how much we will be making we subtracted the total cost and subtract the amount it would cost to manufacture
$-(46,224,500-28,802,500)=\$ 17,422,000$

## How much Phosphorus we need

Balancing the equation:
$1 \mathrm{P}_{4}+5 \mathrm{O}_{2}=2 \mathrm{P}_{2} \mathrm{O}_{5}$
$1 \mathrm{P}_{2} \mathrm{O}_{5}+3 \mathrm{H}_{2} \mathrm{O}$
1,000,000gal. (14.05Ib./1gal)
This gives us 3781124.52597 lbs . We then convert it to metric tons:
1715.089234999859 metric tons of phosphorous

## Transportation

-to transport the phosphoric acid to coke we will be using railcars
-Each rail car can hold 50 metric tons of product
-so we took the 1,715,892,253 gallons of phosphorus and converted it to metric tons
$-1,715,892,253 \mathrm{~g}$ phosphorous ( $1 \mathrm{mt} / 1,000,000$ ) $=1,715.892 \mathrm{mt}$
-Divided by 50 gives us 34.301 railcars need. (We then round up to 35 because we can't have .301 railcars)

